



## **SERVICE BULLETIN**

**Subject:** T-29 Battery replacement

There are two important considerations with batteries. First, it is important to use the correct battery. The recommended battery is a heavy-duty deep cycle type battery. We use two Group 27 Interstate SRM-27 batteries. Please note that a marine battery is typically a hybrid between a starting battery (SLI) and a deep cycle battery. Often cheaper, they however are not recommended for this application.

The second important note is that the connections to the batteries must be checked regularly for tightness. The proper torque is between 65 and 70 ft/lbs. If the connections become loose there may be an arcing between the cables and the battery, this is extremely dangerous.